

Receiving Report

Date: 13/4/17Batch No: M125312Supplier: THYSEN KDart P/O: 19580

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes No N/A
 QC6 Inspection OK13/04/17 N/A
 Work Order N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 C

Production/Admin:

Date 13/4/17

Received/Costing

Initial C

Location _____

Purchase Order Receipt Listing

Wednesday, April 17, 2013 7:13:30 AM

All Vendors PO ID PO19580 All Receipt Dates All Line Item Types
All Item ID/GL/WOS All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
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Vendor ID/Vendor Name	VC-COP001	Thyssenkrupp Materials CA Ltd	M6061-T6B4.500X4.5 f 00	4/19/2013	4/17/2013	6.0000	\$49.10	0.0000	0	\$294.60
			6061-T6 f AluminumBar 4.500" X 4.500"			6.0000 DESA02	\$294.60	0.0000	0	

Total Received Quantity: 6.0000

Total Qty to Inspect (PO U/M): 0.0000

Total Reject Quantity: 0.0000

Total Receipt Value: \$294.60

Total Balance Due Quantity: 0.0000

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIAUX NA
 4700 BOIS-FRANC
 ST. LAURENT, QC H4S 1A7
 Tel: 514-337-0161 Fax: 514-745-2968

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

No: VIM 398415

Ship Date 17Apr13 at 20:52 From VFW
 Probill
 Via VIM TRUCKING
 FOB CONCORD
 Frt PREPAID
 Route 0-0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

B I L L O F L A D I N G

1) Our Order PEC-557083-1 Your PO # 19580
 ALUMINUM SQUARE BAR 6061-T6511
 4.50" X 72.0000"

1 PLANCHE REC Heat Number Tag No
 213497.03 268426

	Quantity	PCS	Net Wt	Gr LBS
6 FT	1	1	143	150
Tags	TOTAL:	1	143	150

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **

UNE SURCHARGE D'ENERGIE DE \$25.00 SERA AJOUTEE A CHAQUE COMMANDE.

PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE ADDED TO EVERY ORDER.

*** POUR VOS BESOINS D'ACIER INOXYDABLE,
 CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600
 *** FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.
 *** WE HAVE IT! *** TEL. 800-926-2600 ***

Page: 1 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

13/04/13

THYSSENKRUPP MATERIALS NA

PO/Ref

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

PART NO.

Certificate of Mill Test Results

BL PEC-007000-000

Pg 1/2

Sapa

Certified Inspection Report

Sapa Industrial Extrusions

53 POTTSVILLE STREET

CRESSONA, PA

17929-0167

Sapa Extrusions Inc., a Subsidiary of Sapa AG

Inspected Customer

THYSSENKRUPP MATERIALS NA INC

4230 BOIS FRANC

ST LAURENT, · HAS A2

Ship To Customer

THYSSENKRUPP MATERIALS NA INC

4790 BOIS FRANC

ST LAURENT, QC - HAS 1A9

Customer Part No.

4413148

Customer Part No.

4.45Q

Applicable Specifications, Revisions and Exceptions

ACC-U-BAR

COMPOSITION SOTC: The values for Others Each and Others Total have been held as shown on

this certified inspection report. Remainder is Aluminum.

Signature and Title

M. Martin, III

Willian Martin III

Tech/Quality Manager

04 APR 13

Quantity Shipped

Date Shipped

Sales Order Number

Customer P/N

Line No.

VIN#

Page

1 of 2

Cert Print Date

04 APR 13

Cert Credit/Date

04 APR 13

Cert Number

SAPA7A1246

Customer P/N

VIN#

003546081

619396-001

Page

1 of 2

Cert Print Date

04 APR 13

Cert Credit/Date

04 APR 13

Cert Number

ASMB221 REV 12A

Customer P/N

VIN#

003211227

SECT 530626

Page

1 of 2

Cert Print Date

04 APR 13

Cert Credit/Date

04 APR 13

Cert Number

MEAS-QO-A-2608 REV 1097

Customer P/N

VIN#

003211227

144,000 IN/L

Page

1 of 2

Cert Print Date

04 APR 13

Cert Credit/Date

04 APR 13

Cert Number

WIP-25,993 F - CS 6.31

Customer P/N

VIN#

606176511H

Marking CONTINUOUS;

Page

1 of 2

Cert Print Date

04 APR 13

Cert Credit/Date

04 APR 13

Cert Number

WIP-25,993 F - CS 6.31

Customer P/N

VIN#

606176511H

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WIP-25,993 F - CS 6.31

Customer P/N

VIN#

606176511H

Marking CONTINUOUS;

Page

1 of 2

Cert Print Date

04 APR 13

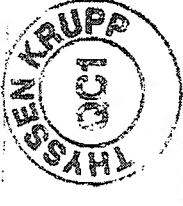
Cert Credit/Date

04 APR 13

Cert Number

WIP-25,993 F - CS 6.31

M. Martin, III



13/04/22

THYSSENKRUPP MATERIALS NA

P.O./Re

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

PART NO.

Certificate of Mill Test Results

BL PEC 090601-000

Pg 2/2

Signed by:

AMR:

Sapa

Sapa Industrial Exusions

53 PORTSVILLE STREET

CRISSENA, PA

17929-0187

Certified Inspection Report

Heat / Cast	Si	Fe	Cr	Mn	Cr	Zn	H	Pb	Others Each	Others Total
	Min	Max	Min	Max	Min	Max	Min	Max		
4029829	0.72	0.23	0.33	0.72	0.91	0.12	0.04	0.02		

Composition Results

Alloy	Si	Fe	Cr	Mn	Cr	Zn	H	Pb	Others Each	Others Total
	Min	Max	Min	Max	Min	Max	Min	Max		
6061	—	0.15	—	0.05	—	—	—	—		

Mechanical Property - Yell Limits

Test Type	Test Unit	Test Spec	Test L.	Test R.	El. Add Long
					PCT
UTS	kg/mm²	ASTM E8	KSI	KSI	

Test Temp	Int. Number	# of Test	NIN Value	MAX Value	MIN Value	MAX Value	MIN Value	MAX Value	MIN Value
1355111	225-245-25	1	55.7	55.7	52.6	52.6	50.0	51.5	50.0

Cert Notes

Products manufactured with a 16511 temper also meet T6 temper requirements.

Yield strength has been determined by the 0.2% offset method.

In accordance with EN 10294 Inspection Certificate Type 31

All Mill Finish Alloys produced at Sapa Extrusions comply with 0.4% Maximum Level per RoHS, with the exception of H262 alloy.

Melted in the USA or Other Qualified Countries as defined by DFARS 215.8721

Made in USA

John
13/04/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19580

Purchase Order Date 4/15/13

PO Print Date 4/15/13

Page Number 1 of 1

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
4/13/04/D

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6B4.500X4.500	6061-T6 Aluminum Bar 4.500" X 4.500"	4/19/13	6.00 Yours ppd	f	\$49.8833	\$299.30

4/3/04/19

PO Total:

\$299.30

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

Change Nbr: 1

Change Date: 4/15/13

CL

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required? YES NO